

Work Order ID 79686

January-31-12 11:57:44 AM

shp today

79686

Page 1

Item ID: D119-646-251

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Training Wearplates, Skidtube STD

Start Date: 1/31/12 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 1/31/12 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start *NR1*

QC:  Date:

SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D119-646	B
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100

0.00

100

DC

Document Control

✓

Memo

Photocopy bluefile & type labels per PPP D119-646-251
CHG001

0.00

8/21/13

OK per mws 12/1/31

110

Pick Kit

0.00

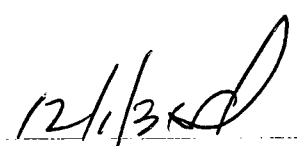
110

Packaging

Packaging

Memo

0.00

12/1/31  20

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

8/21/13

(x2)

Work Order ID 79686***79686***

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January-31-12 11:57:44 AM

Item ID: D119-646-251

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Training Wearplates, Skidtube STD

Start Date: 1/31/12

Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/31/12

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-646-251

Location:

PPP rev: Draft

12/1/31 2

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

CK 12/1/31
ME
12-01-31

Picklist Print

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Page 1

Work Order ID: 79686

Parent Item: D119-646-251

Parent Item Name: Training Wearplates, Skidtube STD





Start Date: 1/31/12

Required Date: 1/31/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D3849-041 FWD WEARPLATE ASSY, STD/FLOAR GEAR		Manufactured	No			110	Each	3.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		3							
				53030		3							
 D3849-043 AFT WEARPLATE ASSY, STD GEAR		Manufactured	No			110	Each	3.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		3							
				52402		3							
 D3904-1 Washer		Manufactured	No			110	Each	241.0000	16	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST068		241							
				51875		241							
 AN3C46A BOLT		Purchased	No			110	Each	111.0000	8	1216			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST355		111							
				119673		50							
				119861		1							
				120447		60							

Picklist Print

January-31-12 11:57:43 AM

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Work Order ID: 79686

Parent Item: D119-646-251

Start Date: 1/31/12

Required Date: 1/31/12

Parent Item Name: Training Wearplates, Skidtube STD

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

1,147.0000

8

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST300

542

119901

542

ST301

533

118077

2

118614

441

118686

30

119758

60

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Shop Packet Print

Page 2

4.0 PARTS LIST

4.1 Standard Skidtubes

Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
	X												D119-646-011	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-012	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-111	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-112	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-211	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-212	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-041	REPLACEMENT STANDARD SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-141	REPLACEMENT STANDARD SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-151	WEARPLATE KIT STANDARD SKIDTUBE
					1	1				X			D119-646-241	REPLACEMENT STANDARD SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-251	TRAINING WEARPLATES STANDARD SKIDTUBE
	1	1	1	1	1	1						X	D119-646-311	GROUND HANDLING KIT
1							1						D3887-041	STANDARD SKIDTUBE ASSY. WITH WEARPAD
20								1					D3887-043	STANDARD SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-047	AFT WEARPLATE ASSY
29									5				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									30				AN3C5A	BOLT
32									30				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3887-045	STANDARD SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-041	FWD TRAINING WEARPLATE ASSY
45											1		D3849-043	AFT TRAINING WEARPLATE ASSY
51											16		D3904-1	WASHER
52											8		AN3C46A	BOLT
53											8		MS21043-3	NUT
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C6A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)

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Revision: B

Date: 09.06.29

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D119-646

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Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	1	1	1	1	1	1							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
84	1	1	1	1	1	1							D3417-7	WASHER
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT

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